





Your Caster set comes with 2 pieces-Indicated as Left or Right with a model number decal. (as shown)

Identify the Right and the Left side of your lift by standing at the rear. (The drop out or non-wheeled end.)

Lift needs to be in lowest position for installation



The tops of your Caster set have welded "stop tabs" to ensure proper placement.

For installation- The Stop Tabs need to be on the top.



The swivel casters are designed to roll into place when the lift is being raised.

Swivel the wheels out- facing you when inserting into the 2"x 2" square tubing.

Tabs up-wheels out

HMC Industries, Inc. 844-957-1502

702 S 3rd Ave Marshalltown, IA 50158