

## SL-2482 or SL-3086 Side Extension Installation Instructions

1. Raise the lift to a comfortable work height as necessary
2. Gather the necessary tools
3. Check for existing mounting holes on the vertical sides of the table, newer models don't require drilling; if so skip to step 6.
4. Review template; measure, mark, center punch and drill three 21/64" diameter holes in the side of the table per the diagram shown below. Repeat this step for the opposite side of the lift. Move down to step 4.1 or 4.2 depending on the length of your side extensions.
  - 4.1 For SL-2482 side extensions; measure 77" from middle hole centerline as shown on template and repeat step 4.
  - 4.2 For SL-3086 side extensions; measure 81" from middle hole centerline as shown on template and repeat step 4.
5. Remove burrs from drilled holes with file.
6. Assemble the four mounting brackets to the sides of the top using the twelve 5/16 nuts and bolts in the hardware kit. **Do not tighten these fasteners at this time.**
7. Assemble the two pipe supports through the holes in the mounting brackets.
8. Slide side extensions over the pipe supports.
9. Assemble the four lock pins to the pipe support ends.
10. Now tighten the twelve 5/16 nuts and bolts to wrench tight.
11. Assemble the two wheel stops in place on either the top or edge as desired and assemble with the four 3/8" -16 nuts and bolts.
12. Tighten fasteners – wrench tight

### Tools required

1. 1/2" wrenches and or sockets and ratchet
2. 9/16" wrenches and or sockets and ratchet
3. Tape measure
4. Square
5. Pencil or marker
6. Center punch
7. Hammer
8. 21/64" inch drill bit and drill
9. Circular file or de-bur tool

