



GP-1 Rotary Pump Owner's Manual

This pump has been manufactured by HMC Industries, Inc. in Marshalltown, Iowa. The manufacturer's warranty is 1 year from date of purchase and covers either replacement or repair by HMC Industries at their discretion. If problems with this product occur, contact customer support at 515-957-1502 to resolve any issues.

Pump Operation:

1. To pump fluid from tank, hold the hose securely with outlet directed towards or in target container. Briskly rotate handle clock-wise to prime pump. Once the pump is circulating fluid, pump at a controlled rate.
2. To pump fluid into tank or otherwise drawing fluid into outlet end of hose, hold hose end so that it is fully submerged in fluid. Briskly rotate handle counter clock-wise to prime. Continue rotating handle at a controlled rate until completed.
3. Upon completion, raise hose above pump inlet and rotate handle counter clock-wise to return any fluid remaining in hose to tank.
4. Wrap hose in a circular pattern and rest on top of tank during storage. Do not leave hose laying on ground.

Compatibility:

- This pump is designed for clean fluids with minimal particulate. Appropriate fluids include gasoline, 10% ethanol blends, diesel, mixed fuel, kerosene, coolants, anti-freeze, washer fluid, and oil under 30 weight.

Capacity:

- This pump is tested to pump to a minimum head height of 5' and approximately 1 gallon per 20 revolutions.

HMC Limited Warranty

HMC Industries warrants to the original purchaser of this product, all parts to be free from defects in manufacture for a period of 1 year from the date of delivery. Notice of a defective part must be received in writing at HMC Industries within 1 year from purchase. All defective parts must be returned to HMC Industries, and which, upon our examination any parts which are defective in manufacture or workmanship, will be replaced or put in good operating condition. This warranty does not apply to damage resulting from accident, improper installation, repair, operation or maintenance negligence or neglect. The cost of such replacement or repair shall be exclusive remedy for any breach of any warranty and HMC Industries shall not be liable to any person for consequential damage, or injury, or commercial loss resulting from any breach of warranty. HMC Industries makes no warranty or merchantability, makes no warranty of fitness for a particular purpose and makes no other warranty expressed or implied, including implied warranty arising from the course or dealing or usage of the trade.



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